

PB 674 3001-223 pg 18

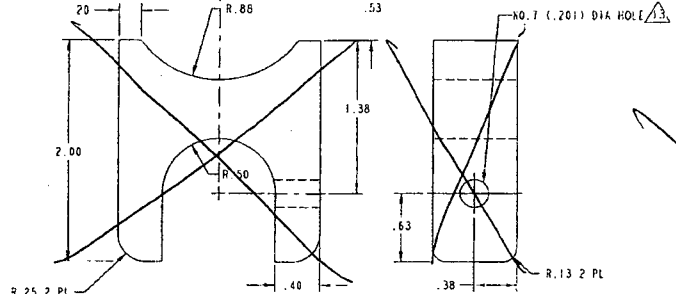
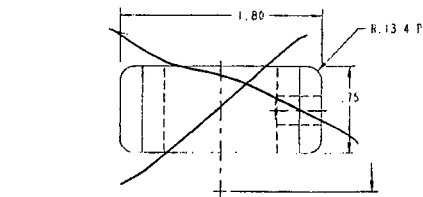
☒ **First Article** ☐ **Prototype**

Measured by:	IB	Audited by:	[Signature]	Prototype Approval:	1
Date:	8-6-05	Date:	08/06/05	Date:	17

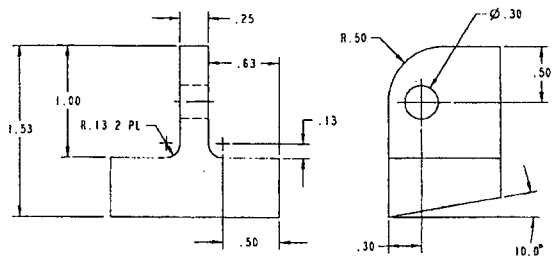
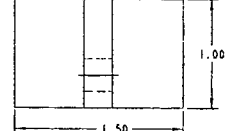


REFERENCE ONLY

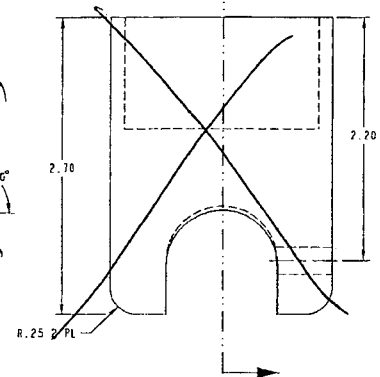
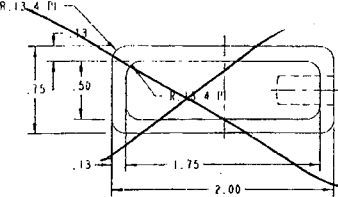
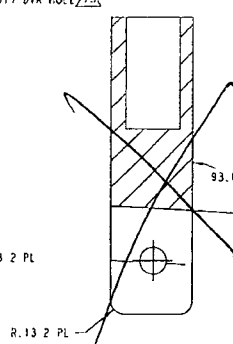
RELEASED
7-26-60



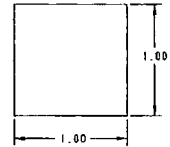
① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
D3440-5



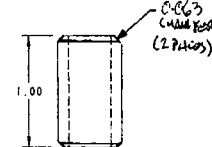
① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



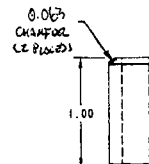
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
REPLACED
By D3440-1



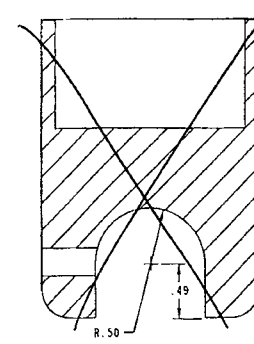
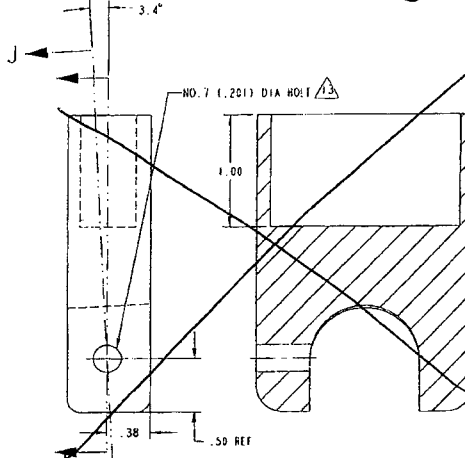
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
WW-T-700/5
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .084 WALL, 6061 T6
WW-T-700/6
SCALE 2.000



⑤ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061 T6
WW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75050
SIZE: CONT. (REV. NO.) DWG. NO. REV.
D OSUV8 B67-43001 B1
SCALE: 1/8" = 1" SHEET: 18 OF 43

40042

ORIGINAL

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:34:47 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 40042

Part Number: PB6743001223

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:34:47 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SQUARE CAP
Job Number : 40042	
Estimate Number : 13408	
P.O. Number :	Part Number : PB6743001223
This Issue : 24/06/2008 S.O. No. :	Drawing Number : B67-43001 P.18
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B1
Previous Run :	Material :
Written By :	Due Date : 07/07/2008 Qty: 10 Um: Each
Checked & Approved By : <u>MF 68-06-24</u>	
Comment : est rev A new issue 08.06.19 DD verified: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6S125	6061-T6 .125 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.0725 sf(s)

6061-T6 .125 Sheet

batch:- 106634 IB 8-6-25

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1IB 8-6-25(15)

2-Debur if necessary

08/06/25 IB Han

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

IB 8-6-25

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

08/06/25 (x15)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Pat E.MF 08-07-09